

**FORECAST** 

**PROCESS** 

**COLLABORATION** 

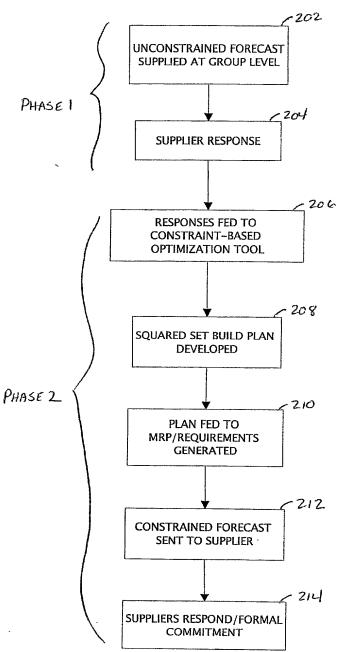


FIG. 2

## REPLENISHMENT EXECUTION PROCESS: INVENTORY MANAGEMENT SUB PROCESS

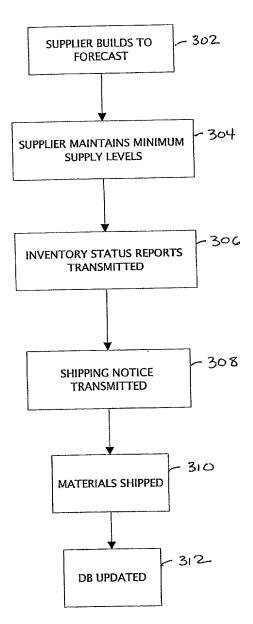


FIG. 3

## REPLENISHMENT EXECUTION PROCESS: "PULL" SUBPROCESS FLOW

